

# **ESD (MACHINE MODE) TEST REPORT**

Company	: RAIO Technology Inc.
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Model Name : <u>RA8871M</u>

Date Received : <u>APR 05, 2017</u>

Date Tested : <u>APR 06, 2017</u>

#### **TESTING LABORATORY IS ACCREDITED BY:**

IEC/IECQ 17025 certificate of independent test laboratory approval

EC 🧱 Certificate No. : 1.72.0031

ISO 9001 certificate is approved by TUV CERT certification body of TUV NORD Cert GmbH

#### WE HEREBY CERTIFY THAT:

The test(s) shown in the attachment were conducted according to the indicating procedures. We assume full responsibility for the accuracy and completeness of these tests and vouch for the qualifications of all personnel performing them.

	Name	Signature	Date	
Test Engineer	Chris Huang	Chris Huang	Apr 11, 2017	
Manager	Even Lin	Tunta	Apr 11, 2017	

#### Note :

- 1. This report will be invalid if reproduced in whole or in part.
- 2. This report refers only to the specimen(s) submitted to test, and is invalid if used separately.
- 3. This report is ONLY valid with the examination seal and signature of the Methods
- 4. The tested specimen(s) will only be preserved for thirty days from the date issued, Tho collected by the applicant.
- 5. The failure criteria of all ESD tests should be based on the result of parametric and functional testing conducted by the customer, which follows the statement of international standards. Thus, the judgment of the curve traces provided in this report is for reference ONLY.



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# TABLE OF CONTENTS

1. GENERAL INFORMATION	
1.1 DESCRIPTION OF UNIT	2
2. ESD (MACHINE MODE) TEST	
2.1 TEST EQUIPMENT	3
2.2 LABORATORY AMBIENCE CONDITION	3
2.3 REFERENCE DOCUMENT	3
2.4 TEST CONDITION	3
2.5 SUMMARY OF TEST	3
2.6 CONTENTS OF TEST	4



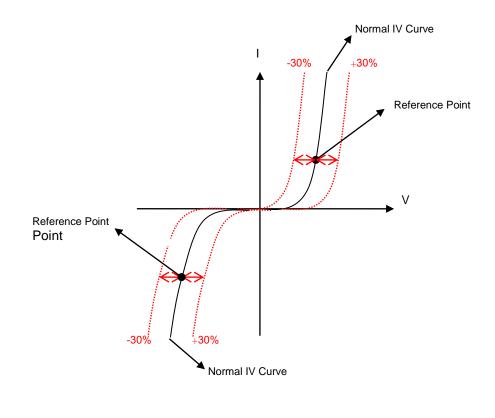
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# **1. GENERAL INFORMATION**

## **1.1 DESCRIPTION OF UNIT**

MANUFACTURER	: RAIO Technology Inc.
DEVICE NAME	: RA8871M
PACKAGE / PIN COUNT	: LQFP-128
REFERENCE DOCUMENT	: JEDEC EIA/JESD22-A115
TEST VOLTAGE	: 200V ~ 400V (±), Step: 100V (±)
SAMPLE QUANTITY	: 18 ea
FAILURE CRITERIA ( Reference Only )	: ±30% voltage shift at reference point before/after zapping

% Failure Judgment: Voltage shift over ±30% at reference point.





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# 2. ESD (MACHINE MODE) TEST

#### 2.1 TEST EQUIPMENT

Test Equipment	Equipment Number	Tester
KEYTEK ZAPMASTER	#9	12020

# **2.2 LABORATORY AMBIENCE CONDITION**

Temperature : 25 °C ± 5 °C

Relative humidity : 55 % ± 10 % (RH)

#### **2.3 REFERENCE DOCUMENT**

The test method refers to JEDEC EIA/JESD22-A115

### **2.4 TEST CONDITION**

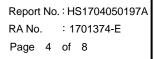
- ALL VSS(+)
- ALL VSS (-)
- ALL VCC (+)
- ALL VCC (-)
- VCC VSS (+)
- VCC VSS (-)

#### 2.5 SUMMARY OF TEST

Test Model : MM	ESD Sensitivity	Passed : <u>±300V</u>	JEDEC Classification Class : <u>B</u>
Test condition	Sample Quantity	Passed Volts	Class A : <200V.
ALL – VSS (+)	3	+400V	Class B : ≧200V , <400V −Class C : ≥400V
ALL – VSS (-)	3	-300V	
ALL – VCC (+)	3	+400V	
ALL – VCC (-)	3	-300V	
VCC – VSS (+)	3	+400V	
VCC – VSS (-)	3	-400V	
ALL:1,2,6-22,25-41,9 ,123-128	0-96,99-108,112-12		,23,42,62-63,75,88,97,109,121,111 4,43,64,76,89,98,110,122



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ALL – VSS (+)							(UNIT:V)
Test FAIL Pin VOLTAGE	#1	#2	#3	Test FAIL Pin VOLTAGE	#1	#2	#3
1	PASS	PASS	PASS	40	PASS	PASS	PASS
2	PASS	PASS	PASS	41	PASS	PASS	PASS
6	PASS	PASS	PASS	90	PASS	PASS	PASS
7	PASS	PASS	PASS	91	PASS	PASS	PASS
8	PASS	PASS	PASS	92	PASS	PASS	PASS
9	PASS	PASS	PASS	93	PASS	PASS	PASS
10	PASS	PASS	PASS	94	PASS	PASS	PASS
11	PASS	PASS	PASS	95	PASS	PASS	PASS
12	PASS	PASS	PASS	96	PASS	PASS	PASS
13	PASS	PASS	PASS	99	PASS	PASS	PASS
14	PASS	PASS	PASS	100	PASS	PASS	PASS
15	PASS	PASS	PASS	101	PASS	PASS	PASS
16	PASS	PASS	PASS	102	PASS	PASS	PASS
17	PASS	PASS	PASS	103	PASS	PASS	PASS
18	PASS	PASS	PASS	104	PASS	PASS	PASS
19	PASS	PASS	PASS	105	PASS	PASS	PASS
20	PASS	PASS	PASS	106	PASS	PASS	PASS
21	PASS	PASS	PASS	107	PASS	PASS	PASS
22	PASS	PASS	PASS	108	PASS	PASS	PASS
25	PASS	PASS	PASS	112	PASS	PASS	PASS
26	PASS	PASS	PASS	113	PASS	PASS	PASS
27	PASS	PASS	PASS	114	PASS	PASS	PASS
28	PASS	PASS	PASS	115	PASS	PASS	PASS
29	PASS	PASS	PASS	116	PASS	PASS	PASS
30	PASS	PASS	PASS	117	PASS	PASS	PASS
31	PASS	PASS	PASS	118	PASS	PASS	PASS
32	PASS	PASS	PASS	119	PASS	PASS	PASS
33	PASS	PASS	PASS	120	PASS	PASS	PASS
34	PASS	PASS	PASS	123	PASS	PASS	PASS
35	PASS	PASS	PASS	124	PASS	PASS	PASS
36	PASS	PASS	PASS	125	PASS	PASS	PASS
37	PASS	PASS	PASS	126	PASS	PASS	PASS
38	PASS	PASS	PASS	127	PASS	PASS	PASS
39	PASS	PASS	PASS	128	PASS	PASS	PASS

# INTEGRATED SERVICE TECHNOLOGY

Test

Pin \

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(UNIT:V)

#6

PASS

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

-400

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-400

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-400

-400

-400

-400

-400

-400

#5

-400

-400

-400

-400

-400

-400

-400

			ALL –	VSS (-)		
FAIL VOLTAGE	#4	#5	#6	Test FAIL Pin VOLTAGE	#4	
1	PASS	PASS	PASS	40	-400	
2	-400	-400	-400	41	-400	
6	-400	PASS	-400	90	-400	
7	-400	-400	-400	91	-400	
8	-400	-400	-400	92	-400	
9	-400	-400	-400	93	-400	
10	-400	-400	PASS	94	-400	
11	-400	-400	-400	95	-400	
12	-400	-400	-400	96	-400	
13	-400	-400	-400	99	-400	

-400 -400 -400 14 -400 -400 -400 100 -400 -400 15 -400 -400 -400 101 -400 -400 -400 -400 PASS 102 -400 -400 16 17 -400 -400 -400 103 -400 -400 PASS 18 -400 -400 104 -400 -400 19 -400 105 -400 -400 -400 -400 20 -400 -400 -400 106 -400 -400 21 -400 -400 -400 107 -400 -400 22 -400 -400 -400 108 -400 -400 25 -400 PASS -400 112 -400 -400 26 -400 -400 -400 113 -400 -400 27 -400 -400 -400 114 -400 -400 28 -400 -400 -400 115 -400 -400 -400 29 -400 -400 116 -400 -400 30 -400 -400 -400 117 -400 -400 31 -400 -400 -400 118 -400 -400 -400 -400 -400 -400 -400 32 119 -400 -400 -400 33 -400 120 -400 -400 -400 -400 PASS -400 34 123 -400 -400 -400 -400 35 124 -400 -400 -400 -400 -400 PASS 125 <u>36</u>

-400

-400

-400

126

127

128

-400

-400

-400

37

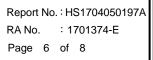
<u>38</u> 39 -400

-400

-400



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	ALL – VCC (+)							
Test FAIL Pin VOLTAGE	#7	#8	#9	Test FAIL Pin VOLTAGE	#7	#8	#9	
1	PASS	PASS	PASS	40	PASS	PASS	PASS	
2	PASS	PASS	PASS	41	PASS	PASS	PASS	
6	PASS	PASS	PASS	90	PASS	PASS	PASS	
7	PASS	PASS	PASS	91	PASS	PASS	PASS	
8	PASS	PASS	PASS	92	PASS	PASS	PASS	
9	PASS	PASS	PASS	93	PASS	PASS	PASS	
10	PASS	PASS	PASS	94	PASS	PASS	PASS	
11	PASS	PASS	PASS	95	PASS	PASS	PASS	
12	PASS	PASS	PASS	96	PASS	PASS	PASS	
13	PASS	PASS	PASS	99	PASS	PASS	PASS	
14	PASS	PASS	PASS	100	PASS	PASS	PASS	
15	PASS	PASS	PASS	101	PASS	PASS	PASS	
16	PASS	PASS	PASS	102	PASS	PASS	PASS	
17	PASS	PASS	PASS	103	PASS	PASS	PASS	
18	PASS	PASS	PASS	104	PASS	PASS	PASS	
19	PASS	PASS	PASS	105	PASS	PASS	PASS	
20	PASS	PASS	PASS	106	PASS	PASS	PASS	
21	PASS	PASS	PASS	107	PASS	PASS	PASS	
22	PASS	PASS	PASS	108	PASS	PASS	PASS	
25	PASS	PASS	PASS	112	PASS	PASS	PASS	
26	PASS	PASS	PASS	113	PASS	PASS	PASS	
27	PASS	PASS	PASS	114	PASS	PASS	PASS	
28	PASS	PASS	PASS	115	PASS	PASS	PASS	
29	PASS	PASS	PASS	116	PASS	PASS	PASS	
30	PASS	PASS	PASS	117	PASS	PASS	PASS	
31	PASS	PASS	PASS	118	PASS	PASS	PASS	
32	PASS	PASS	PASS	119	PASS	PASS	PASS	
33	PASS	PASS	PASS	120	PASS	PASS	PASS	
34	PASS	PASS	PASS	123	PASS	PASS	PASS	
35	PASS	PASS	PASS	124	PASS	PASS	PASS	
36	PASS	PASS	PASS	125	PASS	PASS	PASS	
37	PASS	PASS	PASS	126	PASS	PASS	PASS	
38	PASS	PASS	PASS	127	PASS	PASS	PASS	
39	PASS	PASS	PASS	128	PASS	PASS	PASS	

# INTEGRATED SERVICE TECHNOLOGY

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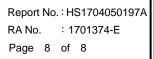
Report No. : HS1704050197A RA No. : 1701374-E Page 7 of 8

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ALL – VCC (-)							(UNIT:V)
Test FAIL Pin VOLTAGE	#10	#11	#12	Test FAIL Pin VOLTAGE	#10	#11	#12
1	PASS	PASS	PASS	40	-400	-400	-400
2	-400	-400	-400	41	-400	-400	-400
6	-400	-400	-400	90	-400	-400	-400
7	PASS	PASS	PASS	91	-400	-400	-400
8	-400	-400	-400	92	-400	-400	-400
9	-400	-400	-400	93	-400	-400	-400
10	-400	-400	-400	94	-400	-400	-400
11	PASS	-400	PASS	95	-400	-400	-400
12	PASS	PASS	PASS	96	-400	-400	-400
13	PASS	PASS	PASS	99	-400	-400	-400
14	PASS	PASS	PASS	100	-400	-400	-400
15	PASS	-400	PASS	101	-400	-400	-400
16	PASS	-400	PASS	102	-400	-400	-400
17	PASS	PASS	PASS	103	-400	-400	-400
18	-400	-400	-400	104	-400	-400	-400
19	-400	-400	-400	105	-400	-400	-400
20	PASS	PASS	PASS	106	-400	-400	-400
21	-400	-400	-400	107	-400	-400	-400
22	-400	-400	-400	108	-400	-400	-400
25	-400	-400	-400	112	-400	-400	-400
26	-400	-400	-400	113	PASS	-400	-400
27	-400	-400	-400	114	-400	PASS	PASS
28	-400	-400	-400	115	PASS	PASS	PASS
29	-400	-400	-400	116	-400	-400	PASS
30	-400	-400	-400	117	PASS	PASS	PASS
31	-400	-400	-400	118	PASS	PASS	-400
32	-400	-400	-400	119	PASS	PASS	PASS
33	-400	-400	-400	120	-400	PASS	-400
34	-400	-400	-400	123	-400	-400	-400
35	-400	-400	-400	124	PASS	PASS	PASS
36	-400	-400	-400	125	PASS	PASS	PASS
37	-400	-400	-400	126	PASS	PASS	PASS
38	-400	-400	-400	127	PASS	PASS	PASS
39	-400	-400	-400	128	PASS	PASS	PASS



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VCC – VSS (+) (UNIT:V)								
Test FAIL Pin VOLTAGE	#13	#14	#15	Test FAIL Pin VOLTAGE	#13	#14	#15	
3	PASS	PASS	PASS	75	PASS	PASS	PASS	
4	PASS	PASS	PASS	88	PASS	PASS	PASS	
23	PASS	PASS	PASS	97	PASS	PASS	PASS	
42	PASS	PASS	PASS	109	PASS	PASS	PASS	
62	PASS	PASS	PASS	121	PASS	PASS	PASS	
63	PASS	PASS	PASS	111	PASS	PASS	PASS	

VCC – VSS (-)							(UNIT:V)
Test FAIL Pin VOLTAGE	#16	#17	#18	Test FAIL Pin VOLTAGE	#16	#17	#18
3	PASS	PASS	PASS	75	PASS	PASS	PASS
4	PASS	PASS	PASS	88	PASS	PASS	PASS
23	PASS	PASS	PASS	97	PASS	PASS	PASS
42	PASS	PASS	PASS	109	PASS	PASS	PASS
62	PASS	PASS	PASS	121	PASS	PASS	PASS
63	PASS	PASS	PASS	111	PASS	PASS	PASS

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